

POWERHOUSE TWO

Technical Specification

XP Alkaline Manganese Dioxide Battery



Power XP Alkaline

PH-AAA-XP

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POWERHOUSE TWO



1. Scope

This specification is applicable to Powerhouse Two's XP Super Alkaline Battery.

1.1 Designations

PH-AAA-XP LR03 AM-4 24A AAA E92

1.2 Reference Document

IEC 60086-1 (2006-12) – Primary Batteries – Part 1: General

IEC 60086-2 (2006-12) – Primary Batteries – Part 2: Physical and Electrical Specifications

IEC 60086-5 (2006-12) – Primary Batteries – Part 5: Safety of batteries with aqueous electrolyte

2. Chemical System Alkaline Manganese Dioxide

- Mercury and Cadmium are not added

3. Nominal Voltage 1.5 volt

4. Average Weight 11.0 g

5. Nominal Capacity 1200 mAh

Condition: Discharge 4 hours per day at $20 \pm 2^\circ$ C under 75Ω load to EPV 0.9V.

POWERHOUSE TWO



6. Electrical Characteristics

Test Conditions: Tested within 30 days after delivery

Load resistance: 3.9 ohms \pm 0.5%

Temperature: 20 \pm 2 ° C

Measuring time: 0.3 seconds

	Off-Load Voltage OCV (V)	On-Load Voltage CCV (V)	Test Specification
New Battery	1.58	1.45	MIL-STD-105E Class II Double Sampling, AQL=0.4
After 3 months at Temp. 45° -C	1.55	1.40	
After 12 months at Room temperature	1.55	1.40	

7. Service Output

Test Conditions: Tested within 30 days after delivery

Temperature: 20 \pm 2 degrees C and 60 \pm 15% RH

Standard	Discharge Condition			Average Minimum Discharge Time		
	Discharge Load	Daily Discharge Time	EPV (V)	New Battery	After 3 Months at 45 C	After 12 Months at Room Temp
IEC	75 Ω	4 h/d	0.9 V	68 h	62 h	62 h
IEC	10 Ω	1h/d	0.9 V	8 h	7 h	7 h
IEC	100 mA	1 h/d	0.9 V	9.5 h	8.5 h	8.5 h
REF	3.9 Ω	24 h/d	0.9 V	150 min.	130 min.	130 min.

POWERHOUSE TWO



Acceptance Criteria

1. Nine (9) pieces of battery product will be tested for each discharging standard
2. The result of the average discharging time from each discharging standard shall be equal to or more than the average minimum time requirement: and no more than one battery has a service output less than 80% of the specified requirement.
3. One re-test is allowed to confirm the previous result

8. Electrolyte Leakage Resistance

Item	Condition	Period	Requirements	Acceptance Standard
Over-discharge Characteristics	<ol style="list-style-type: none"> 1. 10 Ω continuous discharge 2. Storage Temp – 20\pm 2 $^{\circ}$ C 3. Relative Humidity 90 \pm 20% RH 	48 Hrs.	There shall be no deformation exceeding the specified dimensions, nor leakage recognized by the human eye.	N=30 Ac=1 Re=2
High heat and humidity storage	<ol style="list-style-type: none"> 1. Storage Temp 60 \pm 2$^{\circ}$ C 2. Relative Humidity 90 \pm 5% RH 	30 Days		N=30 Ac=1 Re=2

9. Safety Characteristics

Item	Condition	Period	Requirements	Acceptance Standard
External Short Circuit	Short positive and negative terminal with .1 Ω resistor	24 Hrs.	There shall be no explosion of the battery	N=9 Ac=0 Re=1
Over discharge	Connect 3 new cells with 1 discharged cell until voltage drops to 2.4V	24 Hrs.		



10. Marking

The following markings will be printed or impressed on the body of the battery.

1. Designation	PH-AAA-XP Alkaline
2. Polarity	“+” & “-” Located on cathode can
3. Others	3.1 1.5V GSLR03A AM4 LR03 3.2 AAA Size 0.00% Mercury & Cadmium 3.3 Made in China 3.4 Marking of separate collection (Logo)
4. Warning	Do not dispose of in fire, recharge, put in backwards, or mix with used or other battery types. May explode or leak and cause personal injury.

11. Caution for Use

1. Since the battery is not manufactured for recharging, there are risks of electrolyte leakage causing damage to the device if the battery is recharged.
2. The battery shall be installed with its “+” and “-” polarity in the correct position, otherwise it might cause a short circuit.
3. Short circuiting, heating, or disposing into fire and disassembling is prohibited.
4. Battery cannot be subjected to a forced discharge, which can lead to internal gas generation which may result in bulging, leakage, and de-crimping of cap.
5. New and used batteries cannot be used at the same time. When replacing batteries, replace all batteries together with the same type.
6. Exhausted batteries should be removed from compartment to prevent over-discharge, which causes leakage and damage to the device
7. Direct soldering will cause damage to the battery
8. Battery should be kept out of the reach of children to prevent swallowing. In case of accident, contact physician immediately.
9. The battery should never be dismantled or deformed.



12. Shelf Life

10 Years after delivery under proper storage conditions. (90% original charge)

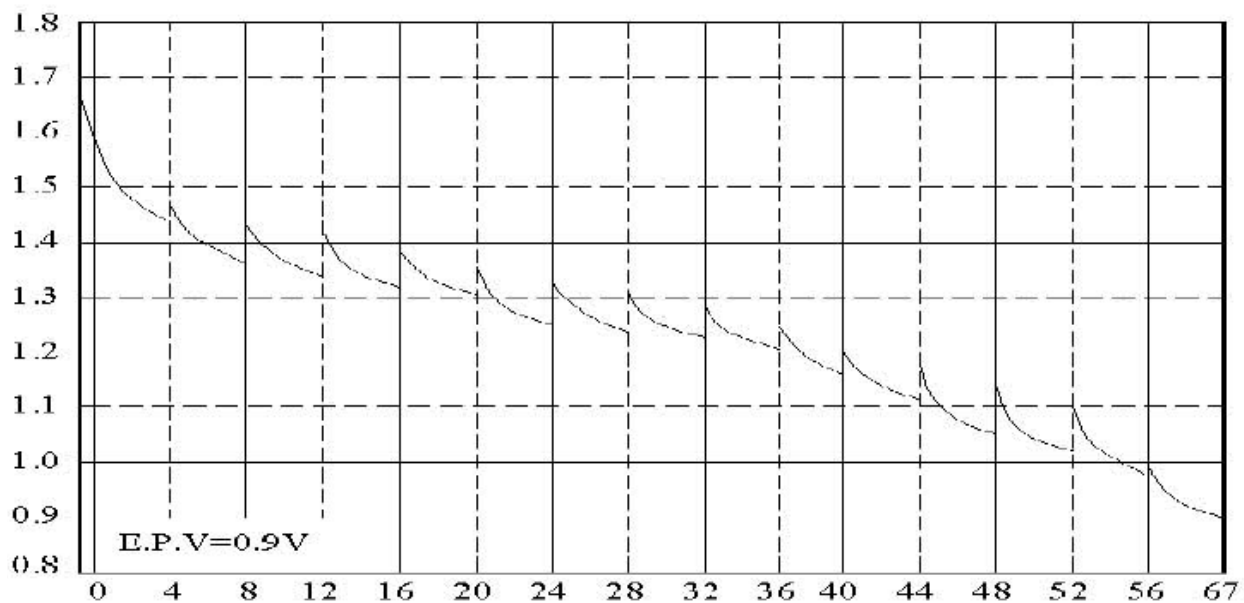
Storage Conditions

Temperature - $20 \pm 2^\circ \text{C}$

Relative Humidity - $65 \pm 20\% \text{RH}$

13. Discharge Curves

Fig. 1 Test Temperature - $20 \pm 2^\circ \text{C}$
Discharge Method - 75Ω 4 hr/day

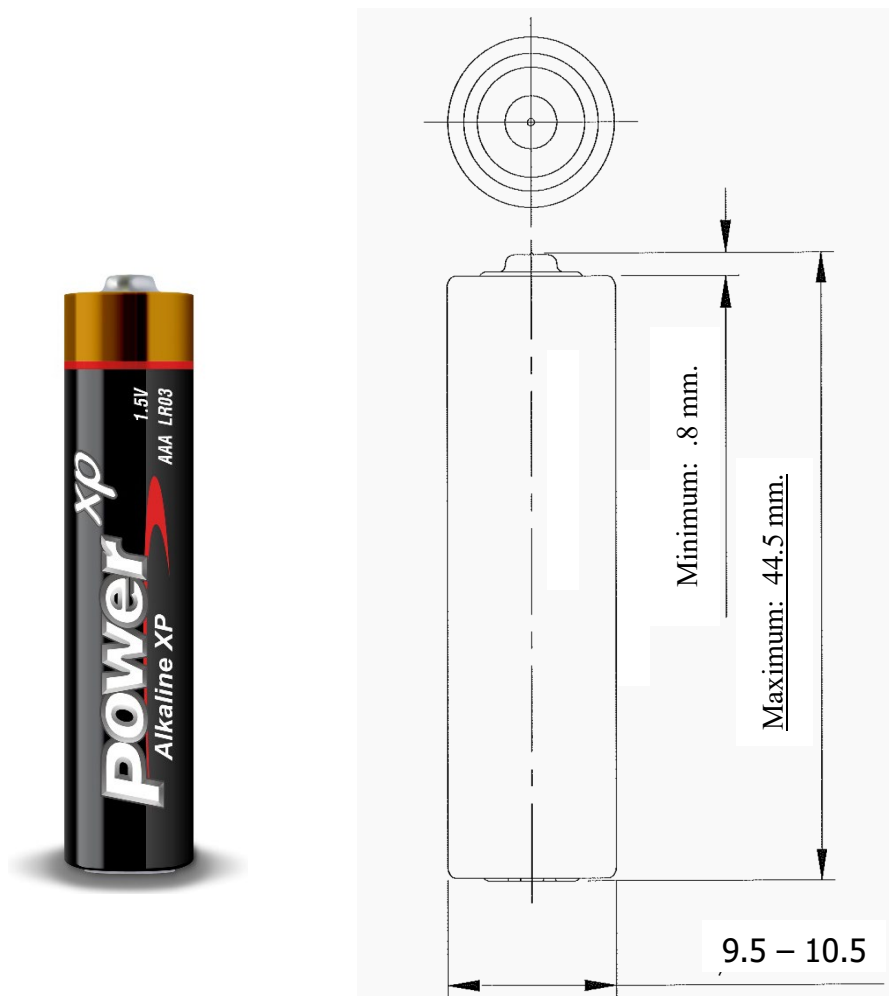


14. Compliance & Environmental Information

This product complies with the EU RoHS Directive 2002/95/EC and Battery Directive 2006/66/EC and meets all US standards set by the EPA for Alkaline Manganese batteries. MSDS available upon request.

15. Battery Dimension

PH-AAA-XP Battery Dimensions and Structure



Powerhouse Two Inc.		
Model: PH-AAA-XP	Drawing number: DWG-S-001	
Scale: NTS	Dim: mm	Approved by: G.Haltzman - C. Chu
Date: 11/01/2016	Drawn by: Kelvin	
Tolerances: Linear ± 1 Angular $\pm \frac{1}{4}$ 3 rd angle projection		

POWERHOUSE TWO



16. Independent Intertek Labs Testing – Report # 17040849HKG-001

Testing conducted April – May 2017 Criteria – IEC 60086-2:2015

Test results - (Original report available upon request)

Condition 1: Portable lighting

Sample Number	Power xp	Energizer	Fujitsu	Duracell Coppertop	Rayovac	Varta	Duracell Quantum	Rayovac Fusion	Panasonic
1	254.4	238.2	235.8	247.8	251.4	254.4	271.2	264.0	274.2
2	254.4	239.4	239.8	247.8	252.0	255.6	267.6	279.0	271.8
3	255.0	235.2	238.8	251.4	255.0	251.4	267.0	267.0	275.4
4	255.0	238.2	239.4	250.8	250.8	256.2	267.6	279.6	274.8
Result (Average)	254.7	237.8	238.4	249.5	252.3	254.4	268.4	272.4	274.1

Unit in minute

Condition 2: Digital Audio

Sample Number	Power xp	Energizer	Fujitsu	Duracell Coppertop	Rayovac	Varta	Duracell Quantum	Rayovac Fusion	Panasonic
1	24.19	21.40	22.40	22.49	22.10	23.73	23.78	22.21	23.82
2	23.87	21.47	22.45	22.41	22.27	23.25	24.46	22.12	23.50
3	23.73	21.61	22.40	22.73	21.89	23.40	23.60	22.60	23.57
4	23.38	21.47	22.53	22.69	21.92	23.50	23.55	22.22	23.69
Result (Average)	23.79	21.49	22.45	22.58	22.05	23.47	23.85	22.29	23.65

Unit in hour

Condition 3: Toy

Sample Number	Power xp	Energizer	Fujitsu	Duracell Coppertop	Rayovac	Varta	Duracell Quantum	Rayovac Fusion	Panasonic
1	286.8	231.6	268.2	214.8	266.4	271.2	229.2	234.0	277.2
2	288.0	229.8	268.2	229.2	267.6	277.2	230.4	234.0	274.8
3	288.6	226.2	264.0	216.0	266.4	276.0	234.0	235.8	275.4
4	289.2	231.0	274.2	225.6	270.0	275.4	229.8	231.0	269.4
Result (Average)	288.2	229.7	268.7	221.4	267.6	275.0	230.9	233.7	274.2

Unit in minute

Condition 4: Remote

Sample Number	Power xp	Energizer	Fujitsu	Duracell Coppertop	Rayovac	Varta	Duracell Quantum	Rayovac Fusion	Panasonic
1	20.19	19.16	20.62	20.17	19.53	20.74	21.78	20.32	20.72
2	20.20	19.11	20.79	19.57	18.92	21.10	20.90	19.92	20.55
3	20.24	18.78	19.50	19.68	19.49	20.92	20.94	19.70	20.77
4	20.25	19.21	20.35	19.36	18.91	21.21	21.07	20.13	20.83
Result (Average)	20.22	19.07	20.32	19.70	19.21	20.99	21.17	20.02	20.72

Unit in hour

The average was greater than the minimum average duration and no more than one battery has a service output of less than 80 % of the minimum average duration.